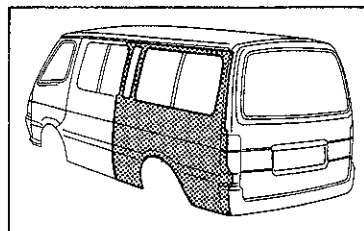
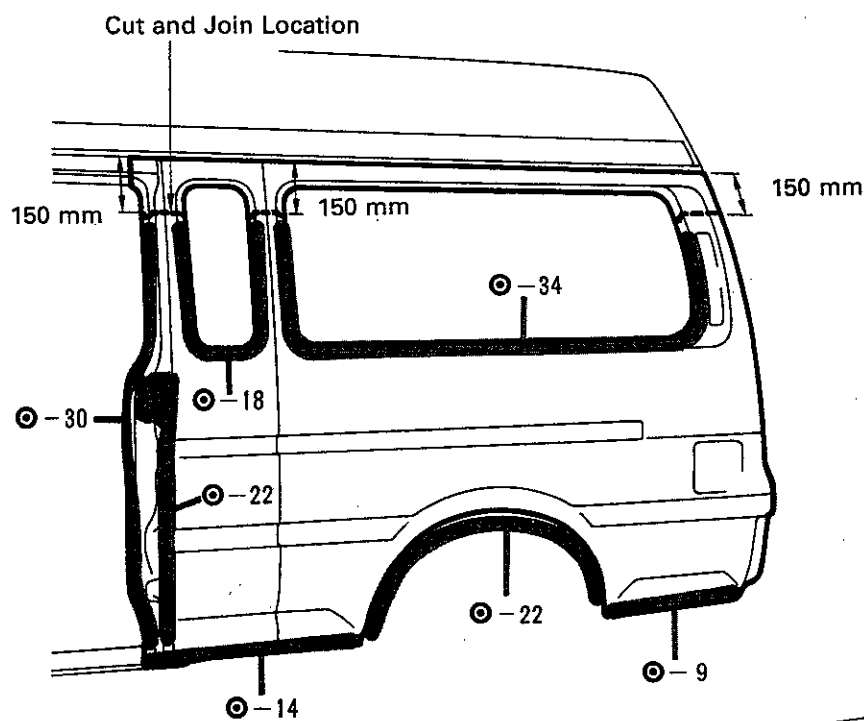


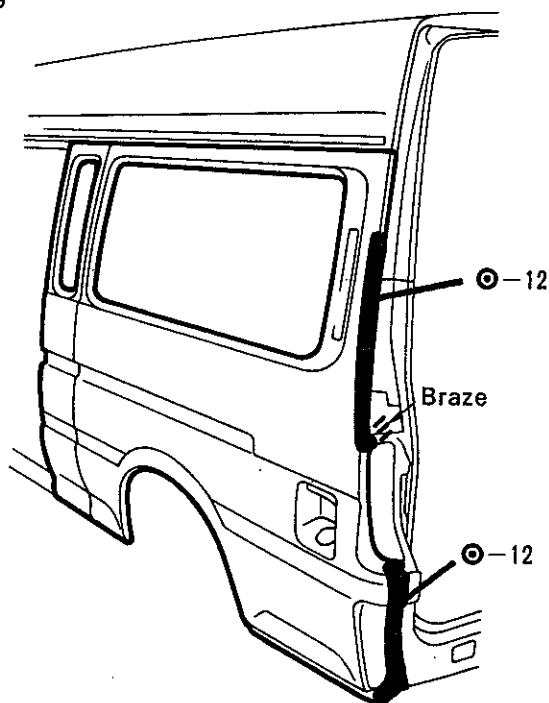
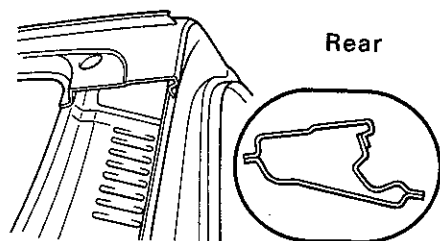
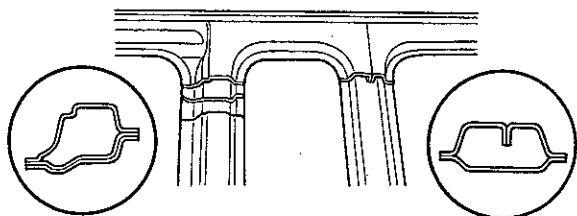
# **QUARTER PANEL (CUT): With Slide Door Side (Super Long Wheel Base)**



## **REMOVAL**



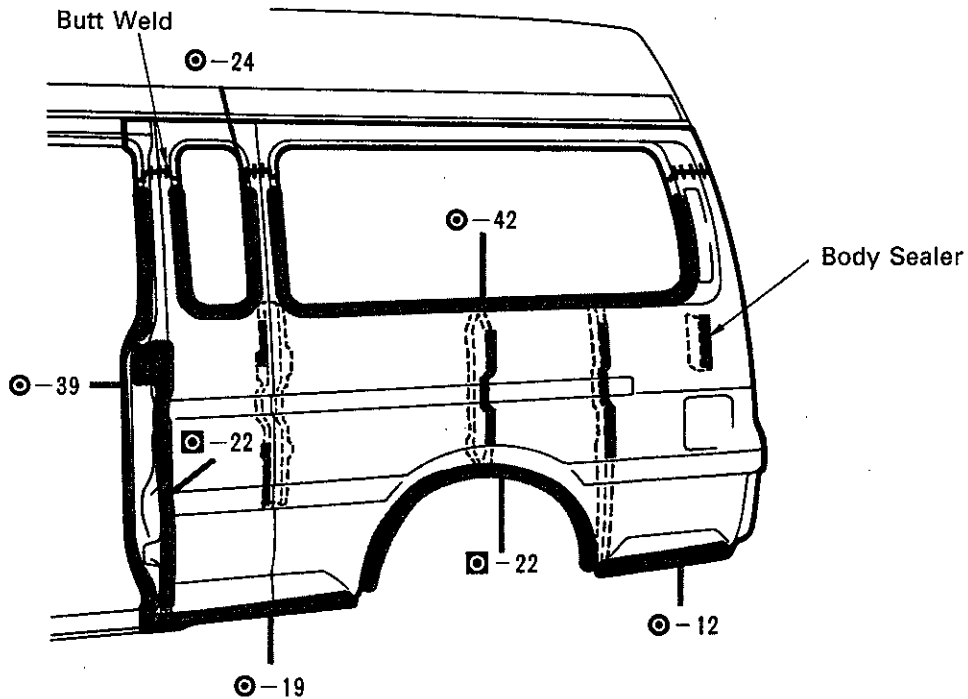
Front [Cut and Join Location] Center



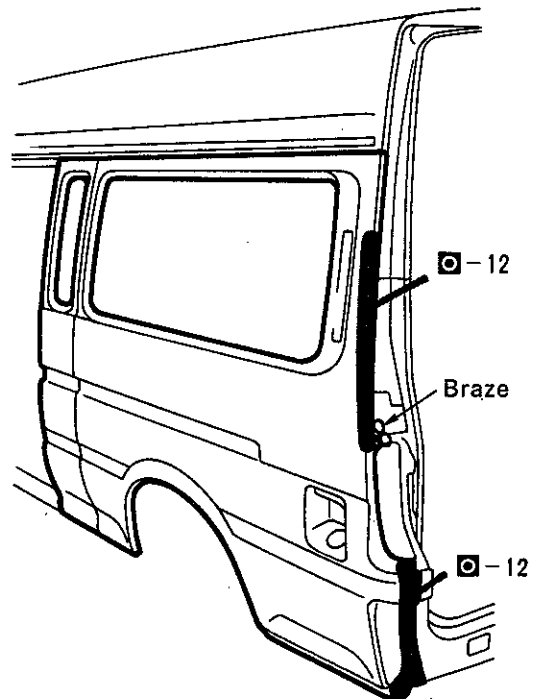
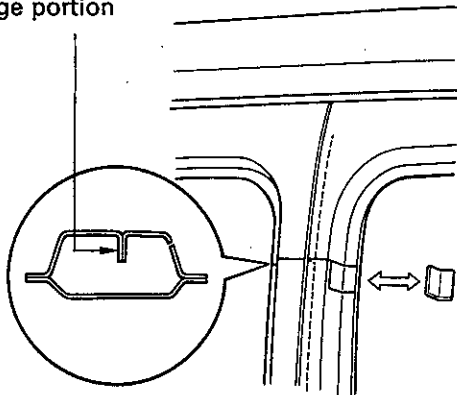
mm	in.
150	5.91

1. Cut and join the parts at the locations shown above.

## INSTALLATION



Butt weld the  
flange portion



1. Before temporarily installing the new parts, apply body sealer to the locations shown above.
2. Temporarily install the new parts and check the fit of the slide door, back door and rear combination light.

**HINT:**

- 1) Apply just enough sealer for the new parts to make contact.
- 2) For other sealing points, refer to section AR.